



ISMAIL SPORTS GARMENTS INDUSTRY · KARACHI, PAKISTAN

Knitwear, from yarn to finished garment.

Knitting, cutting, stitching, printing and finishing under one roof
— producing for retailers and brands in Germany, the United Kingdom, Spain and Greece.

CAPACITY

50,000 pcs / month

MACHINES

120 stitching

MINIMUM

500 pcs / colour



A CMT workshop that became a vertical knitwear manufacturer.

Ismail Sports began with cut-make-trim work, no machinery of its own and a small team. Today the company knits its own fabric, cuts, stitches, prints and finishes in one building in the Korangi Industrial Area, Karachi, and ships to European retailers and brands under BSCI, OEKO-TEX, GOTS and OCS certification.

GARMENT CAPACITY

50,000 pcs / month

STITCHING

120 machines

CIRCULAR KNITTING

20 machines

EMPLOYED

150–200 people

CUTTING

7 tables

YARN TO FINISHED

50–55 days

WHAT WE ARE GOOD AT

Short colour runs, fully certified. Our live programmes run 500–1,500 pieces per colourway. Buyers who need many colours in modest depth — and a factory their compliance team can approve without a special case — are the work we are built for.

One company accountable. Fabric, cutting, stitching, printing and finishing are ours. Dyeing is placed with certified dyehouses. Nothing is silently subcontracted.



DEPARTMENTS

Knitting • Cutting • Stitching • Screen & DTF printing • Finishing & packing • Quality assurance • Store & warehouse • Merchandising & planning • Compliance & HR • Maintenance

What is on the floor.

Knitting	20 circular knitting machines, 18–28 gauge — single jersey, interlock, pique, rib, fleece and terry	Fabric in-house
Cutting	7 cutting tables, straight knife and band knife, with fabric relaxation and panel checking	2,000 pcs / day
Stitching	120 machines across eight types, including cylinder-bed flatlock for activewear seams	see breakdown
Printing	Screen printing tables and DTF, both in-house — no outside print house, no gate-pass delay	In-house
Finishing	Steam pressing, trimming, inspection, folding, poly and carton packing	2,000 pcs / day
Dyeing	Placed with certified dyehouses under our own colour approval and testing	Outsourced

STITCHING MACHINES BY TYPE

Overlock, 3/4/5 thread	44
Flatlock & coverstitch	32
Single needle lockstitch	26
Bartack	6
Kansai / multi-needle	5
Feed-off-arm	3
Buttonhole & button attach	2
Snap & eyelet press	2
Total	120



Fifty to fifty-five days, yarn to finished goods.

Every stage below happens in our building except dyeing, which is placed with certified dyehouses. Quoted lead times are worked backwards from the shipment date, not forwards from the order date.

- | | | |
|----|---|------------|
| 01 | Yarn sourcing and delivery
Counts and blends confirmed against the approved sample before the order is placed. | 10 days |
| 02 | Knitting
Knitted to the specified gauge and weight, then greige inspected for barre, holes and weight variance. | 10 days |
| 03 | Dyeing and finishing
Certified dyehouse. Lab dip and bulk shade approved against the buyer standard before release. | 10 days |
| 04 | Cutting and stitching
Fabric relaxation, cutting, panel check, printing where required, then line stitching under inline quality control. | 20–25 days |
| 05 | Finishing, pressing and packing
Trimming, pressing, final inspection to AQL, folding and carton packing to the buyer specification. | in line |

TOTAL CYCLE

50–55 days

SAMPLING

Proto sample	7 days
Fit sample	10 days
Pre-production	7 days



What we make.

Jersey, interlock, fleece and performance knits for sport, leisure and outdoor programmes. Garments shown are from our own label, produced on the same lines as our export orders.



Heavy fleece hoodie

Brushed fleece, 320-400 gsm



Fleece jogger

Loopback terry, 280-340 gsm



Flare legging

Performance knit with elastane



Boxy jersey tee

Combed cotton jersey, 180-240 gsm



Performance tee & short

Poly-elastane jersey with mesh

CATEGORIES

T-shirts and polos · Sweatshirts and hoodies · Sweatpants and joggers · Leggings and jazzpants · Shorts · Jackets and sweatjackets · Muscle shirts and tops · Two-piece sets

FABRICS

Single jersey · Interlock · Pique · Rib · Fleece and loopback terry · Performance poly-elastane · Mesh

DECORATION

Screen print · DTF · Embroidery · Applique and chenille · Taping and colour blocking · Woven and printed labels

Who we manufacture for.

Programmes produced for European retailers and brands, directly and through buying agencies. Frankonia and OTTO run on our floor today.

			
			
			
GERMANY OTTO · REWE · killtec · Frankonia	UNITED KINGDOM Yours Clothing · Joe Browns · Long Tall Sally · PixieGirl · ORN	REST OF EUROPE Lefties, Spain · Bodytalk, Greece	

PROGRAMME TYPES

Own-label sport and leisure ranges, outdoor and hunting programmes, plus-size and tall fits, workwear, and repeat basics. Typical programme depth 500–1,500 pieces per colourway across several colours.

Audited, certified, and open about it.

Four standards plus the Pakistan Accord, so a buyer's compliance team can approve us without making a special case. Current certificates are supplied with every quotation.



amfori BSCI

Social and labour audit across thirteen performance areas — working hours, wages, health and safety, and management systems.

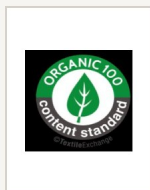
Grade B • next full audit January 2027 • target grade A



OEKO-TEX STANDARD 100

Tested for harmful substances against the current restricted substance list, renewed annually.

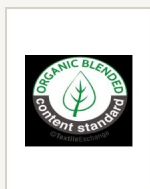
Certificate and article scope supplied on request



Global Organic Textile Standard (GOTS)

Organic fibre chain of custody with environmental and social criteria, separated from conventional production.

Scope certificate covers knitting through to finished garment



Organic Content Standard (OCS 100 & Blended)

Verified organic content and traceability for blended and 100% organic articles.

Both OCS 100 and OCS Blended held

PAKISTAN ACCORD

Covered under the Pakistan Accord on Health and Safety in the Textile and Garment Industry — independent fire, electrical, structural and boiler inspection, an active safety committee, worker training and an independent complaints mechanism.

DUTY ADVANTAGE

Pakistan holds GSP+ preferential access to the European Union through the current transition period, giving duty-free entry on knitted garments against tariffed origins such as China and Vietnam.



Send us a tech pack. We will quote in 72 hours.

Proto samples in seven days, fit samples in ten. Colourways from 500 pieces. We will tell you plainly when a programme is too large for our floor.

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MANUFACTURERS & EXPORTERS
OF KNITTED SPORTSWEAR